

**Web Content Management System (CMS)
Task Force
Agenda**

District Office – Conf Room #1
Tuesday, March 22, 2016
9:00-11:00

1. General Business
 - a. Meeting Dates – Tuesday from 10:30-12:00 – every other Tuesday
 - b. Location – District Conf Room #1 or CCCConfer
2. Task Force Results of Product Evaluation – OmniUpdate and Terminal4
3. Review Feedback from College and District Users on 2 Vendors
4. Final Task Force Recommendation – which Vendor?
5. Task Force Recommendation on Local or Cloud Option
6. Estimated Costs of Web CMS and Funding Sources
7. Check Customer References on Product Usage
8. Coordination with Vendor on Final Contract for Board Approval
9. Other